

SECTION III: Operation

LOADING MATERIAL (MODELS 603, 604, 608)

1. Turn OFF machine before loading material.
2. Hold spool of material with label facing Right-hand palm as shown in (Figure III-4).
3. Once the spool is placed on the spindle, the leading end of the material will feed off the top of the spool heading toward the spool brake arm at the rear of the machine (Figure III-5). Feed material under small roller on brake arm, over top of roller and through no-back clip located at the rear of the machine (Figure III-6). The flat side of material should be facing toward the inside of the machine. (see label inside Tie-Matic cover)
4. Pull about 6-8" of material through the no-back clip (Figure III-7). The end of the material will now be fed through pinion support marked with bright orange to indicate entry.
5. Pull out idler wheel to allow material to pass into the pinion support (Figure III-8).
6. Feed material up to cut-off area just behind cutters.
7. Turn ON the switch located on the side.
8. Cycle the machine and remove any missed ties with caution. If necessary, use needle-nose pliers to remove excess ties.
9. Machine is now ready to operate. If machine is loaded properly, flat side of material will be against your product, creating a tight, secure tie. As shown on the back of the cover label.
10. Ribbon length as required per machine:

Model Ribbon Length:

603 = 3 -11/16" long

604 = 4" long

608 = 4 -7/8" long

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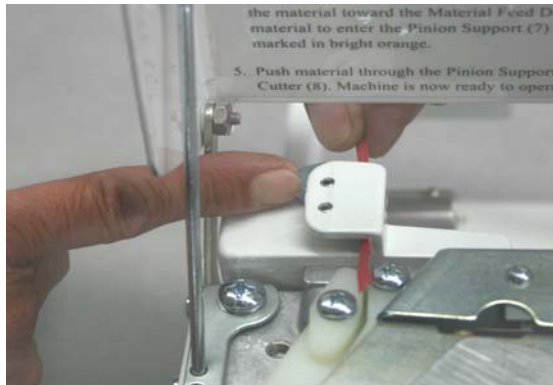
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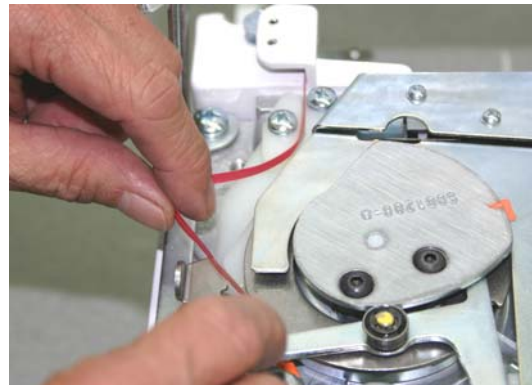
(Figure III-4)



(Figure III-5)



(Figure III-6)



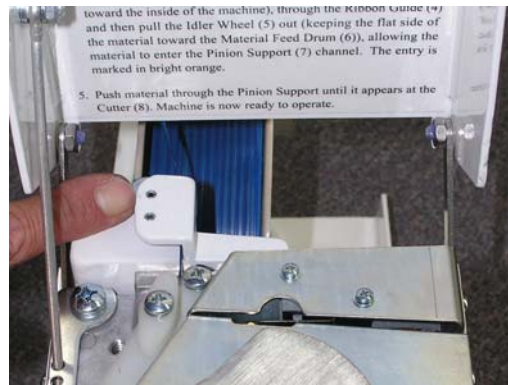
(Figure III-7)



(Figure III-8)

UNLOADING MATERIAL

Turn OFF the machine before unloading material or to change spools. It is necessary to depress the “no-back” before removing material from machine (See Figure III-9). Material must be removed from the rear of the machine.



(Figure III-9)